



PŘEKLAD  
dne: 17. 12. 2014  
PROVEDL/A  
*Visnová*

THLOVKA DAT.  
NEWOT. PRAVUS  
RADUS OTYBU  
14-11-2016  
ARCHIV

NOTA :  
- Metal sheet thickness : 4 mm  
- Radii without dimension : R = 3  
- Bend radii : R = 4

N2 14/01402

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE SE ZÁMKY ZOBRAZEN NA LISTU Č.2

20.10.2016

HRUBÝ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. V/N 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. V/N 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	02	Update due to risks of pinching finger with roll off	T62488
General tolerance (GT) in mm	Index	alteration	Change no
Size range	Inspection dim.	Auxiliary dim.	Fit
GT coarse	Date	Name	Toler.
L 1 2 3 4	22.10.2014	J.Fanteny	
≤ 30 ≤ 120 ≤ 400 ≤ 1000	Checked	12.11.2014	J.Maliverl
Lengths (L) and angle (L/L) ± GT	Auth'd	17.11.2014	R.Pelleier
Tolerance Symbols ISO 1101	Mcheck	17.11.2014	J.LaCesne
○ roundness = 1/20-Tol.			
□ straightness/flatness = GT			
◎ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en, fr	Confidential document	Refer to protection notice ISO 16016	Repl.
	Blank no:	Material: S235JR following EN10025-2	Weight: in kg 0.2
	Title:	support emergency off switch	PROD. Scale 1:1
	Drawing number	11914.010910	Sheet: 1 of: 2
	Approved	11914.010910d001	A2